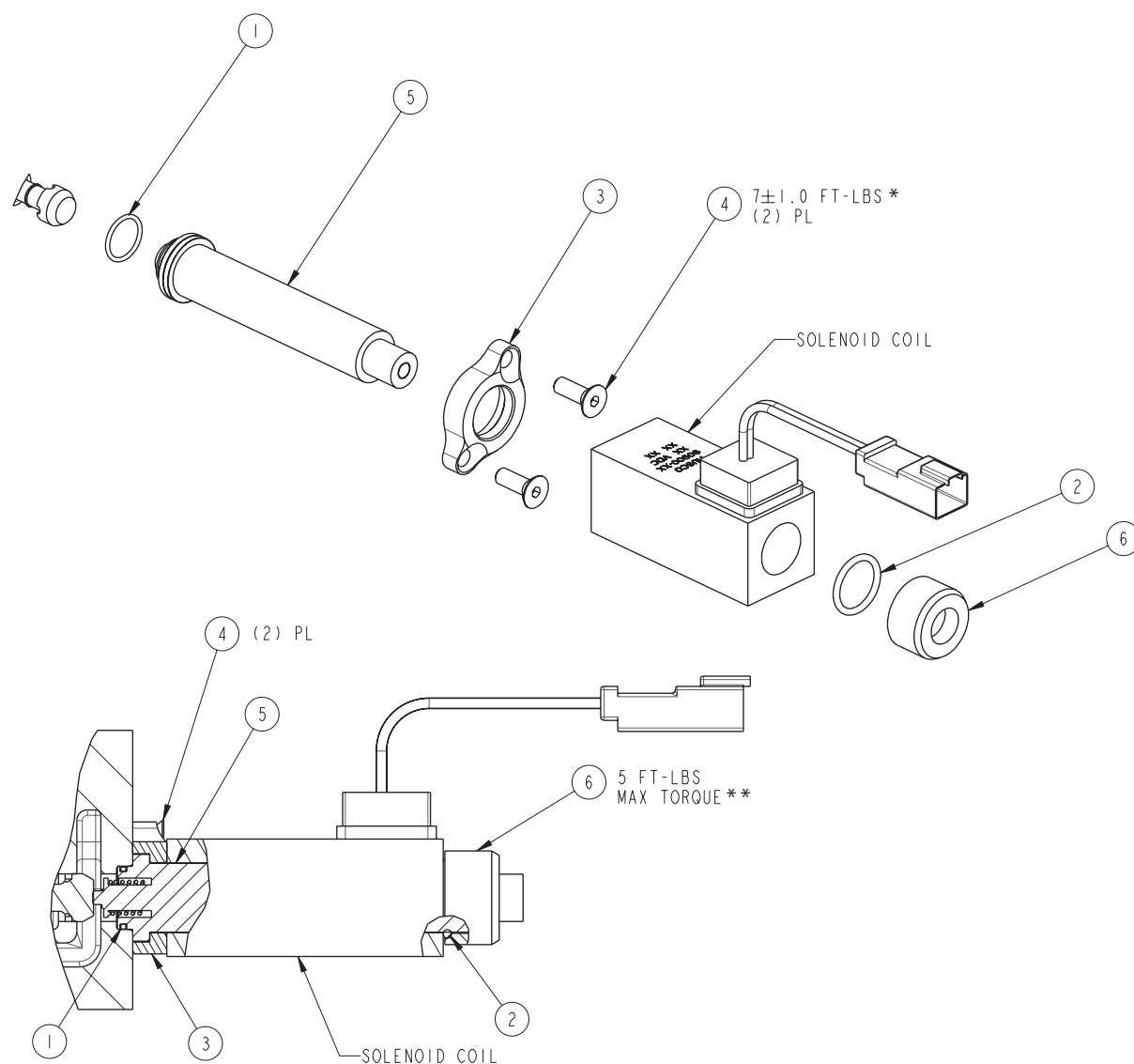


SECTION 3.4 ASSEMBLING END MECHANISMS

DIRECT ACTING SOLENOID END MECHANISM



Ref No.	Part No.	Description	Quantity
		Direct Acting Solenoid End Mechanism	
1	41-016	O-Ring AS568A-016 70 duro Nitrile	2
2	3384	O-Ring AS568A-910 70 duro Nitrile	2
3	56934	Adaptor-Solenoid	2
4	56936	Cap Screw-Countersunk Hd. 1/4-20 x .75"  3/16 Allen	4
5	90896	Tube Solenoid	2
6	90897	Nut	2

* 7±1.0 ft-lbs. = 9.5±1.4 N-m

** 5±1.0 ft-lbs. = 6.8 N-m